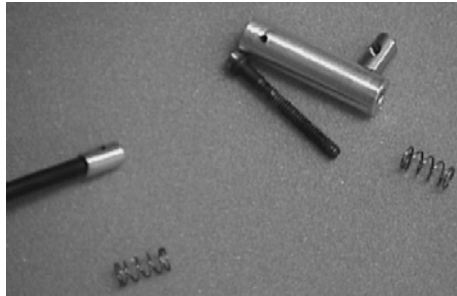
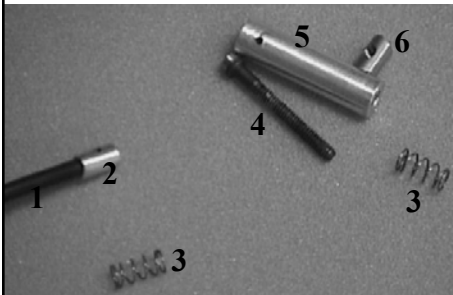


Horton's SCOKJ®: Actuator Assembly



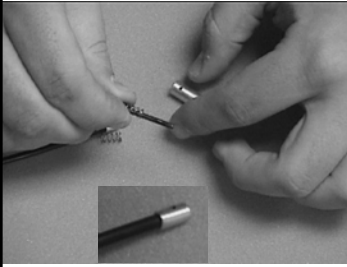
Horton's Technology, Inc.
www.stancecontrol.com
1-866-663-3970

SCOKJ® Actuator Parts:

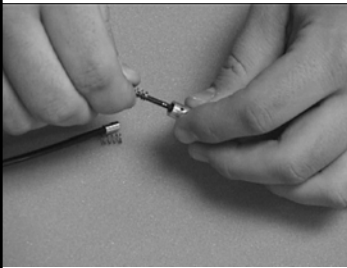


1. *Push Rod*
2. *Collar*
3. *Spring*
4. *Machine Screw*
5. *Barrel*
6. *Crossbar*

Actuator Assembly:

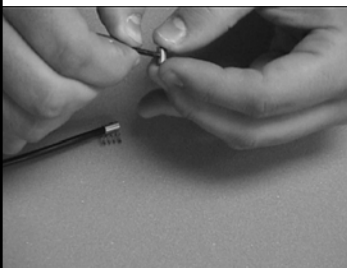


1. Insert new *Push Rod* into *Collar*; place *Spring* onto shaft of *Machine Screw*

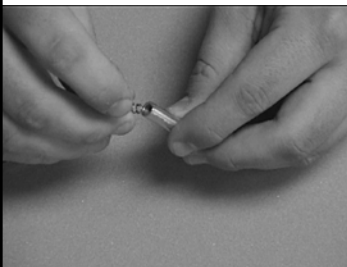


2. Insert *Spring* and *Machine Screw* into *Barrel*, starting from end with hole for pin

Actuator Assembly:

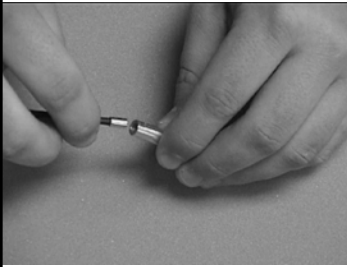


3. Thread *Crossbar* onto *Machine Screw* until flush with the end of the *Screw*

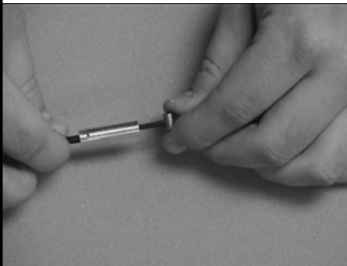


4. Drop *Spring* into *Barrel*, from end with hole for pin

Actuator Assembly:

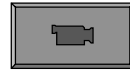


5. Insert *Push Rod* with *Collar* into *Barrel*



6. Pin together with 1/16 steel rod; peen ends

Disassembly Sequence:



1. Insert new *Push Rod* into *Collar*
2. Place *Spring* onto shaft of *Machine Screw*
3. Insert *Spring* and *Machine Screw* into *Barrel*
4. *Thread Crossbar* onto *Machine Screw*
5. Drop *Spring* into drilled end of *Barrel*
6. Insert *Push Rod* with *Collar* into *Barrel*
7. Pin together with steel rod